



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Kosh

D3016-13
Job Sheet 169315



Part No: D3016-13

Job Qty: 24 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/7/17

Job Tracking No:

Created By: Mario Poulin

Due Date: 12/11/17

Description:

Type: SOLD

Note: DWG REV A IPP B 03.05.09 Reformat KJ/RF IPP Rev:C Now On Waterjet 07-10-23 JLM Verified BY: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		12/9/17	0.00	0.00	Start Up Waterjet		DL 17/12/08
100	Waterjet	24 pcs		12/9/17	0.00	1.48	Waterjet1		DL 17/12/08
120	QC	24 pcs		12/9/17	0.00	0.00	QC8		38
130	Brake NC	24 pcs		12/11/17	0.02	1.21	Brake NC 1		SB 9-88 DAS
140	QC	24 pcs		12/11/17	0.00	0.00	QC5		38
150	Packaging	24 pcs		12/11/17	0.00	0.00	Packaging3		CL 9-88
160	QC21-SA	24 Ea		12/11/17	0.00	0.00	QC21		DL 21 9-88

Part Op 100 - 1-Cut as per Dwg D3016 *Dwg rev B Prag rev B*

Descriptions: 130 - Form D3016-13 as per Dwg D3016

150 - Identify and bag with light oil (Vactra oil #2), then *****STOCK IN LARGE FAB***** LOCATION WA002

DEC 13 2017

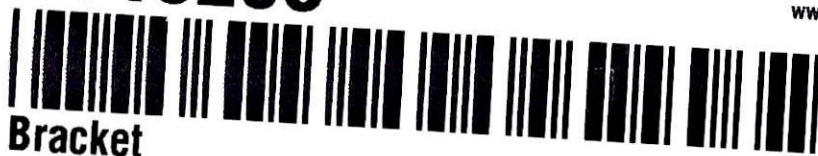
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M4130NS.049	6	24	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	4.000Inches ± 0.010	4.010 3.990		
2	Bracket	2.983Inches ± 0.010	2.993 2.973		
3	Bracket	2.401Inches ± 0.010	2.411 2.391		
4	Bracket	2.250Inches ± 0.010	2.260 2.240		

DART
AEROSPACE
S019205



Bracket

PART NO: D3016 – 13

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/08/17

Job No: 169315

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632 – 5200
Email: sales@dartaero.com
www.dartaerospace.com

